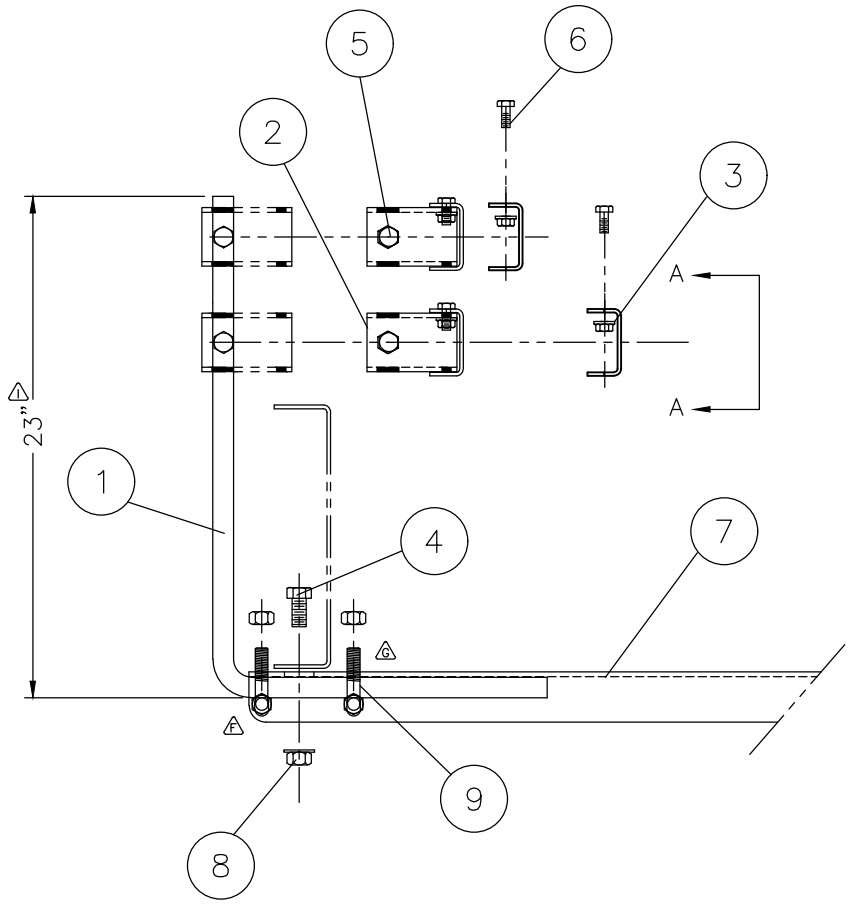
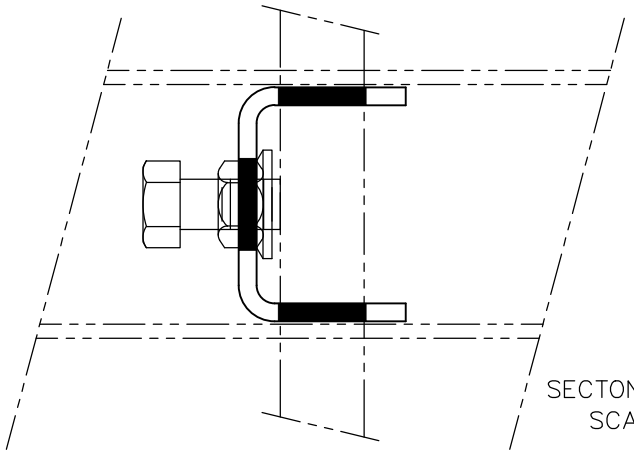
MARK#

DWG #	HARDWARE LIST #
B22209	161
B22207	14
B22256	168

NOTE:
2' SECT TO 10' SECT
USES (2) MTG ANGLES
SHORTER SECTIONS USE ONLY (1)



ITEM	QTY.	UNIT	ITEM	DESCRIPTION	DRAWING
			1	ADJUSTABLE CHANNEL "L" ROD	B22296-00-000H
			2	ACGR MTG CHAN	B22256-00-000H
			3	1/4"-20 ZN SERRATED FLANGE NUT	23-293
			4	3/8"-16 X 3/4" GR#2 ZN HHCS	23-400
			5	3/8"-16 X 1" GR#2 HHCS	23-420
			6	1/4"-20 X 5/8" GR#2 ZN HHCS	23-192
			7	ADJ CHAN GD RL MTG ANG	23-400
			8	3/8"-16 ZN SERRATED FLANGE NUT	23-470
			9	ACGR L-ROD MTG BOLT	B22209-00-000H



SECTON VIEW A-A
SCALE 1":1"

REV.	INT.	DATE	CHANGES	ECO#
I	JRC	03/22/21	23" WAS 15"	
H	TB	06/17/16	AD'D HDWR LIST/23-293 WAS 23-315	
F	JGB	07/30/08	UPDATED VIEW TO SHOW NEW MTG AND AND BOLT	8895
E	JGB	06/25/07	B22256 WAS A22041; CRCTD VIEW; ITEM 2 QTY WAS 4 NOW 2	8728
D	CLR	02/20/07	B22205 WAS B22915::AD'D 23-315	8679
C	TRS	8/10/06	ITEM 5 WAS 23-410	8550
B	CLR	09/27/05	AD'D CHART FOR HARDWARE LIST	8417
A	CLR	08/14/02	RELEASED	

FO No. FAD
DIST.
USER

TITLE: ACGR DBL HIGH "L" ROD MTG ASSY (B22925)

UNIT: EA

AUTOMATED CONVEYOR SYSTEMS, INC.
WEST MEMPHIS, ARKANSAS

TOLERANCES: DECIMAL ±0.03125", ANGULAR ±1° UNLESS OTHERWISE SPECIFIED

DESIGNED BY:
CHECKED BY: DATE
DRAWN BY: C.ROOKS
APPROVED BY: DATE

DATE: 03/22/21
SCALE: 1/4"=1"
REV. I

NEXT ASSEMBLY: B22925-00-000H
DRAWING NUMBER: FAD-105