

ITEM	QTY.	UNIT	DESCRIPTION	DRAWING
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### SINGULAR RELEASE ZONE CONTROL

1. TO ACCUMULATE DISCHARGE ZONE – OPEN CONNECTION BETWEEN (WHITE WIRE) & (BROWN WIRE)
2. TO RELEASE DISCHARGE ZONE –CLOSE CONNECTION BETWEEN (WHITE WIRE) & (BROWN WIRE)

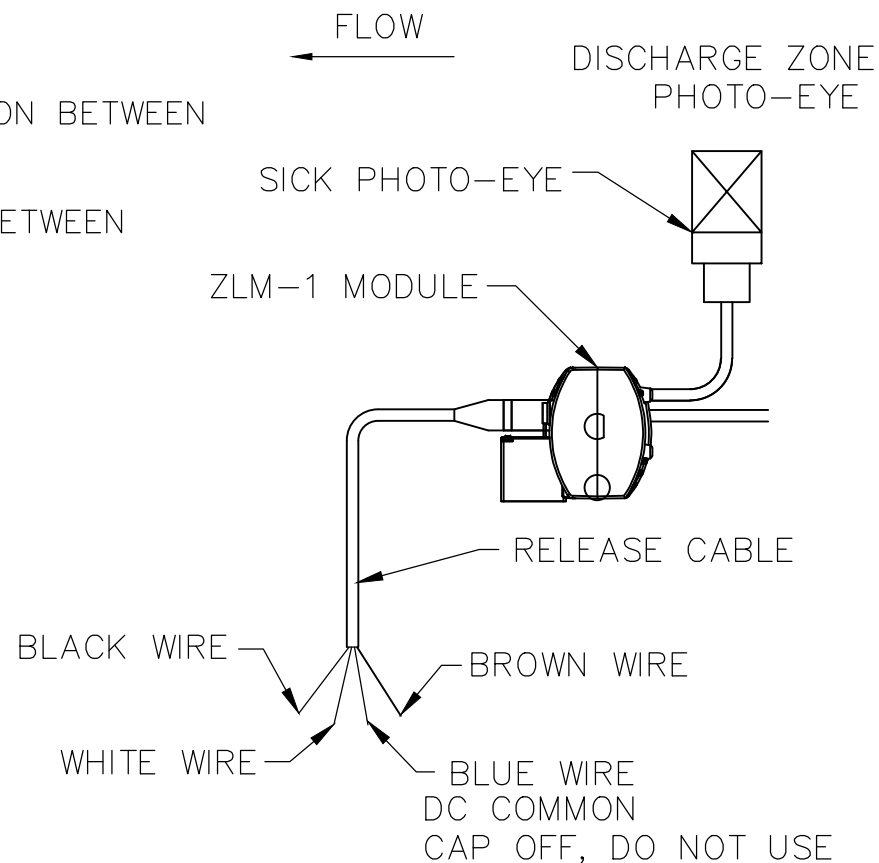
### SLUG RELEASE ZONE CONTROL


1. NORMAL ACCUM MODE–OPEN CONNECTION BETWEEN (BROWN WIRE) & (BLACK WIRE)
2. SLUG RELEASE MODE–CLOSE CONNECTION BETWEEN (BROWN WIRE) & (BLACK WIRE)

#### NOTE:

CUSTOMER TO SUPPLY DRY CONTACT TO COMPLETE CIRCUIT.

WIRING CIRCUITRY MAY BE MADE VIA MANUAL OR ELECTRICAL DEVICE.



G	CLR	07/17/07	RMVD 190 & AD'D ACDE/CDE TO TITLE			8738
REV.	INT.	DATE	CHANGES			ECO#
FO No. FAD			TITLE LSE/ABE/ACDE/CDE 24-678 DISCH ZN REL HARN CUST WIRING INSTRUC SICK PHOTO-EYE (29-062)			UNIT
DIST. STANDARD						
USER						EA
<div>Automated</div> <div></div> <div>CONVEYOR SYSTEMS,INC.</div> <div>WEST MEMPHIS, ARKANSAS</div>			TOLERANCES: DECIMAL ±0.03125", ANGULAR ±1° UNLESS OTHERWISE SPECIFIED		DATE 03/08/05	NEXT ASSEMBLY 29-062
			DESIGNED BY: G.MORRIS	CHECKED BY: DATE	SCALE 3/16"=1"	DRAWING NUMBER FAD-128
			DRAWN BY: G.MORRIS	APPROVED BY: DATE	REV. G	