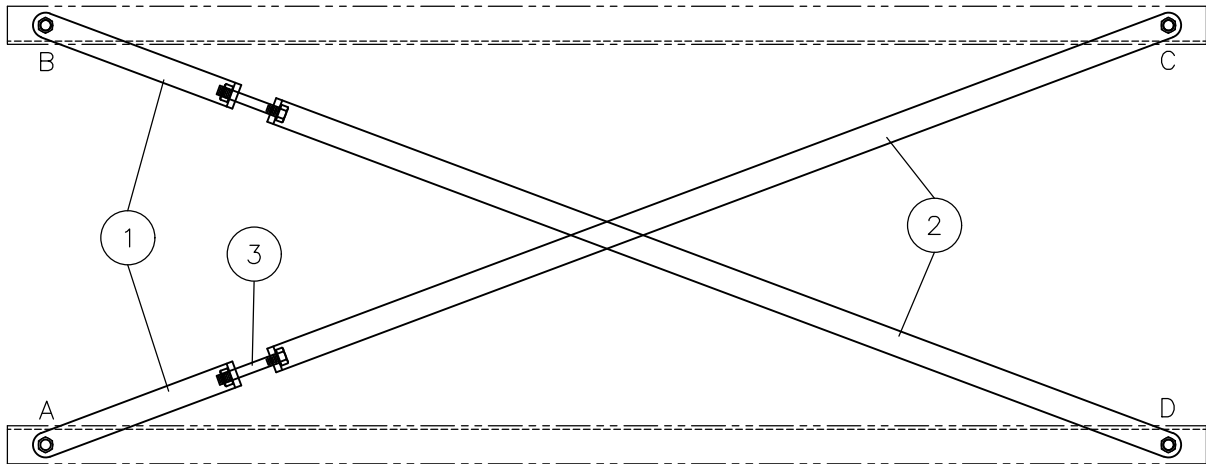


DWG #	HARDWARE LIST #
B22996	84

ITEM	QTY	DESCRIPTION	DRAWING
1	2	SQUARING "L" BAR 14.1875"LG	B22996-00-000
2	2	SQUARING "L" BAR 74.1875"LG	B22997-00-000
3	2	0.375" X 3"LG BOLT	23-500
4	4	0.375" X 1"LG BOLT	23-420
5	6	0.375" FLANGE NUT	23-470

**INSTALLATION NOTES:**

1. ASSEMBLE EACH SQUARING DEVICE AS SHOWN.
2. TO SQUARE BEDS MAKE THE DIAGONALS MEASURED FROM A-C & B-D EQUAL.
3. SQUARING REQ'D ON EVERY OTHER 10'-0" SECTION ONLY, EXCLUDING DRIVE SECTION.
4. SQUARING DEVICES ARE USED ON OVERALL LENGTHS OF 40'-0" AND LONGER.

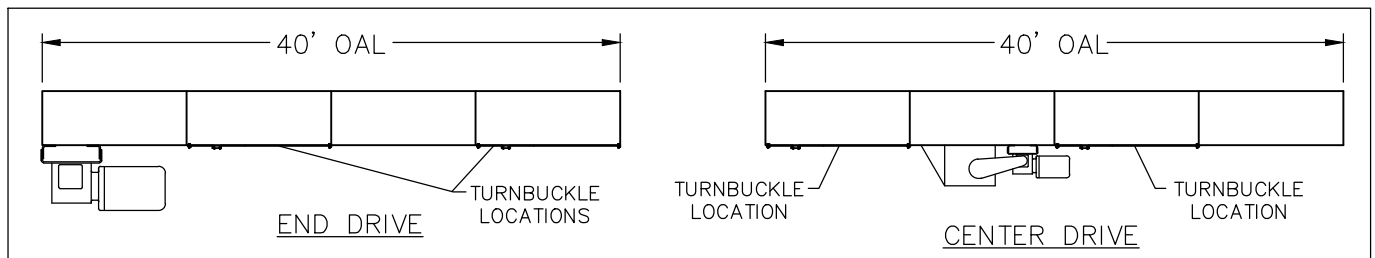



TOP VIEW



SIDE VIEW

**EXAMPLES**



F	JRC	02/26/20	23-500 WAS 23-495		8417		
REV.	INT.	DATE	CHANGES			ECO#	
FO No.			TURN BKL SQ DEVICE INSTALL 24-846				
DIST.							
USER							
<div><div>AUTOMATED</div><div></div><div>CONVEYOR SYSTEMS, INC.</div><div>WEST MEMPHIS, ARKANSAS</div></div>			TOLERANCES: DECIMAL ±.03125"		DATE	NEXT ASSEMBLY B22996/B22997	
			DESIGNED BY:	CHECKED BY:	DATE		1/24/00
					SCALE		
			DRAWN BY:	APPROVED BY:	DATE	REV.	DRAWING NUMBER FAD-121
					C. DOTY	F	