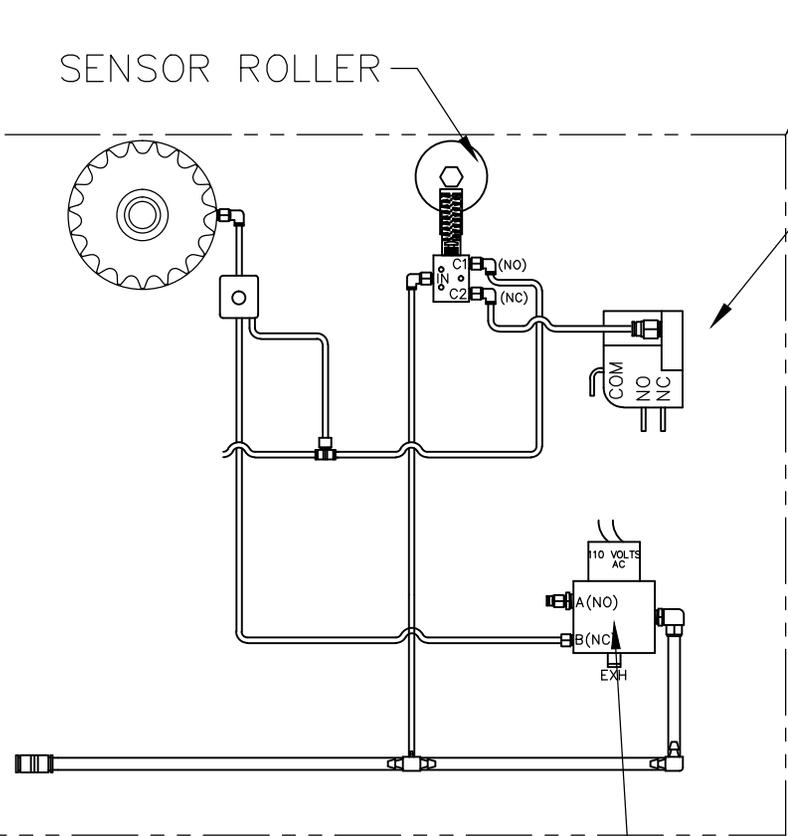


ITEM	QTY.	UNIT	DESCRIPTION	DRAWING
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DISCHARGE ZONE  
OF CONVEYOR

PRESSURE SWITCH  
(SEE NOTES)

1) THE PRESSURE SWITCH IS AN OPTIONAL INDICATOR FOR DISCHARGE ZONE STATUS. THE EQUIPMENT WILL FUNCTION WITHOUT THE USE OF THIS SWITCH.

INPUT VOLTAGE  
2) 120VAC 10 AMP MAX  
125VDC 0.5 AMP MAX  
250VDC 0.25 AMP MAX

3) WHEN SENSOR ROLLER IS NOT DEPRESSED, THE PRESSURE SWITCH IS IN THE NORMALLY OPEN POSITION.

4) WHEN SENSOR ROLLER IS DEPRESSED INDICATING A PACKAGE IS PRESENT THE PRESSURE SWITCH IS SHIFTED VIA AIR PRESSURE TO THE OTHER SET OF INTERNAL CONTACTS.

5) PRESSURE SWITCH IS TO BE WIRED BY CUSTOMER IN FIELD TO CONTROLS SUPPLIED BY OTHERS.

6) PRESSURE SWITCH MAY BE WIRED TO EITHER N.O. OR N.C. BASED ON CUSTOMER'S CONTROLS.

120 V SINGLE SOL. VALVE  
CUSTOMER TO SUPPLY VOLTAGE

A	TRS	10/05/07	Released		8783	
REV.	INT.	DATE	CHANGES		ECO#	
FO No. FAD			TITLE 251ACDA		UNIT	
DIST. STANDARD			WIRING INSTRUCTIONS FOR PRESSURE SWITCH (77-015)		EA	
USER						
 AUTOMATED <b>ALCS</b> CONVEYOR SYSTEMS, INC. WEST MEMPHIS, ARKANSAS			TOLERANCES: DECIMAL $\pm 0.03125''$ , ANGULAR $\pm 1'$ UNLESS OTHERWISE SPECIFIED	DATE 10/05/07	NEXT ASSEMBLY	
			DESIGNED BY: T.STOREY	CHECKED BY: DATE	SCALE 1/4"=1"	DRAWING NUMBER
			DRAWN BY: T.STOREY	APPROVED BY: DATE	REV. A	FAD-151