

### MODELS "138CLRS" and "138CLRSS" V-Belt Spur



### STANDARD SPECIFICATIONS

Driving Belt - "B" section V-belt.

**Bed** - Roller bed width between frames, 10", 13", 16" and 22".  $5^{1/2}$ " x  $1^{1/2}$ " x 12 gauge powder painted formed steel channel frame.

**Tread Rollers** -  $1\frac{3}{8}$ " diameter x 18 gauge galvanized steel tread rollers,  $1\frac{1}{2}$ " centers,  $\frac{5}{16}$ " hex shaft for 13" to 19" OAW.  $2\frac{1}{2}$ " to  $1\frac{11}{16}$ " tapered roller for 25" OAW conveyor,  $\frac{7}{16}$ " hex shaft.

**Pressure Sheaves** - 3" diameter x  ${}^{3}/{}_{8}$ " bore, adjustable to give required driving force.

**Floor Supports** - One support adjustable 30" to 44" from floor to top of rollers.

Tangent - 12" long, on one end of curved spur.

**Take-Up** - Screw take-up provided to insure proper V-belt tension. Mounted in conveyor frame.

End Drive - Mounted below bed section.

Bearings - Sealed prelubricated with cast iron housings.

Speed Reducer - C-Face mounted heavy duty worm gear reducer.

**Motor** - <sup>1</sup>/<sub>2</sub> HP 230/460-3-60 TE motor.

**Conveying Speed** - 60 FPM constant.

Capacity - 300 lbs. total distributed live load.

#### **OPTIONAL EQUIPMENT**

**Guard Rails** - Adjustable channel, continuous channel, steel guard rails available.

Floor Supports - Lower or higher supports are available. Minimum elevation  $15^{1}/_{2}$ ".

**Ceiling Hangers** - 1/2" diameter threaded rods 8 feet long with locking nuts and mounting hardware. Other lengths are available.

**Side Mounted Drive** - End drive mounted to side of conveyor bed section. Minimum elevation 8". Specify side.

**Motor** - Single phase, energy efficient, explosion proof, etc. Other HP available.

**Conveying Speed** - Variable and other constant speeds available. **Electrical Controls** - Magnetic starters and push button stations; manual motor starters with overload protection, others.

# MODELS "138CLRS" and "138CLRSS"

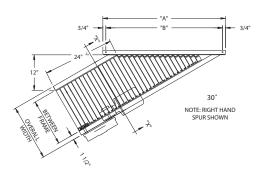


CURVE SPUR "138CLRS"												
	Width		Α		В		Weight (Ibs.					
Overall Width	Between Frame	Radius	<b>45</b> °	30°	45°	30°	<b>45</b> °	<b>30</b> °				
13"	10"		45 ¼"	48 <sup>3</sup> /8"	34 <sup>3</sup> /8"	49 <sup>3</sup> /8"	130	140				
16"	13"	25"	47 <sup>1</sup> /4"	51"	<b>39</b> <sup>1</sup> / <sub>2</sub> "	57"	135	145				
19"	16"		<b>49</b> <sup>1</sup> / <sub>2</sub> "	53 <sup>1</sup> /2"	44 5/8"	64 <sup>1</sup> /2"	140	150				
25"	22"	<b>32</b> <sup>1</sup> / <sub>2</sub> "	59"	65 <sup>1</sup> /4"	57"	83"	145	155				

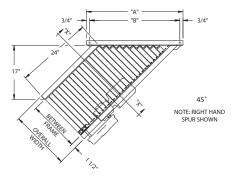
## STRAIGHT SPUR "138CLRSS" Width A B Weight (lbs.) rall Between 45° 30° 45° 30°

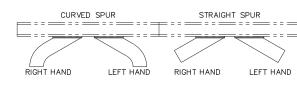
Overall Width	Between Frame	45°	30°	45°	30°	45°	30°
13"	10"	21 <sup>1</sup> / <sub>2</sub> "	29"	20"	<b>27</b> <sup>1</sup> / <sub>2</sub> "	160	185
16"	13"	25 <sup>1</sup> / <sub>2</sub> "	35"	24"	33 <sup>1</sup> /2"	165	190
19"	16"	30"	41"	28 <sup>1</sup> /2"	<b>39</b> <sup>1</sup> / <sub>2</sub> "	170	195
25"	22"	<b>38</b> <sup>1</sup> / <sub>2</sub> "	53"	37"	51 <sup>1</sup> /2"	175	200

"138CLRSS" STRAIGHT SPUR - 30°

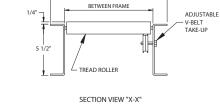


### "138CLRSS" STRAIGHT SPUR - 45°



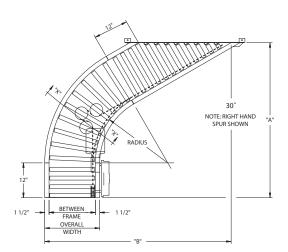


- a. Specify "right" or "left" hand unit.
- b. Specify direction of flow.
- c. Specify conveyor to be attached to in order for proper attachment bracket to be furnished.



OVERALL WIDTH

"138CLRS" CURVE SPUR - 30°



### "138CLRS" CURVE SPUR - 45°

