

# **MODEL**"22CRRCTS"

Chain Driven Live Roller Spur



## STANDARD SPECIFICATIONS

Drive Chain - No. 40 circular roller chain.

**Bed** - Conveying surface width 14", 16", 18", 24", 28" and 34".  $2^{1}/_{2}$ " diameter to  $1^{11}/_{16}$ " diameter tapered rollers,  $^{7}/_{16}$ " hex shafts. Mounted in 10 gauge powder painted formed steel channel frame. Rollers are roller to roller driven.

**Rollers** - Tapered rollers in curve sections; Straight rollers in straight sections.

**Chain Guard** - Chain guard is mounted above frame to totally enclose drive chain.

**Center Drive** - Mounted underneath conveyor in center of curve. **Floor Supports** - Adjustable 28" to 42" from floor to top of rollers. One support at each end and center leg on outer rail.

**Motor** - 1/2 HP 230/460-3-60 TE motor.

**Speed Reducer** - C-Face heavy duty worm gear.

Roller Speed - 60 FPM.

Capacity - 850 lbs. total distributed live load.

### **OPTIONAL EQUIPMENT**

**Guard Rails** - Adjustable channel, continuous channel, steel guard rails available.

**Floor Supports** - Lower or higher are available. Minimum elevation, 18" from floor to top of rollers.

**Ceiling Hangers** - ½" diameter threaded rods 8 feet long with locking nuts and mounting hardware. Other lengths are available.

**Side Mounted Drive** - Drive mounted to side of conveyor bed. Minimum elevation 6". Specify which side drive is to be located.

**Rollers Set Low** - Tread rollers mounted low in  $4^1\!/\!_2$ " x 10 gauge formed steel channel frame to form  $3^4\!/\!_4$ " high guard rails.

**Motor** - Single phase, energy efficient, explosion proof, etc. Other HP are available.

**Roller Speed** - Constant and variable roller speeds available. **Electrical Controls** - Magnetic starters and push button stations; manual motor starters with overload protection, others.

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Conveying	Width Between Frames	Overall Width	"R"	"A"		"B"		"C"		"D"		Number of Rollers*		Weight (lbs.)	
Surface				45°	30°	45°	30°	45°	30°	45°	30°	45°	30°	45°	30°
14"	17"	20"	32½"	31 <sup>1</sup> / <sub>2</sub> "	43"	30"	41 <sup>1</sup> / <sub>2</sub> "	439/16"	49"	48 <sup>9</sup> / <sub>16</sub> "	68 <sup>11</sup> / <sub>16</sub> "	6S-7T	9S-9T	275	325
16"	19"	22"		341/2"	47"	33"	45 <sup>1</sup> / <sub>2</sub> "	44 <sup>15</sup> / <sub>16</sub> "	50 <sup>11</sup> / <sub>16</sub> "	51 <sup>15</sup> / <sub>16</sub> "	75 <sup>11</sup> / <sub>16</sub> "	7S-7T	9S-9T	285	335
18"	21"	24"		37"	51"	35 <sup>1</sup> / <sub>2</sub> "	49 <sup>1</sup> / <sub>2</sub> "	46 <sup>3</sup> / <sub>8</sub> "	52 <sup>7</sup> / <sub>16</sub> "	55 <sup>3</sup> / <sub>8</sub> "	8011/16"	8S-7T	10S-9T	310	360
24"	27"	30"		45 <sup>1</sup> / <sub>2</sub> "	63"	44"	61 <sup>1</sup> / <sub>2</sub> "	50 <sup>5</sup> /8"	57 <sup>5</sup> /8"	65 <sup>5</sup> /8"	9511/16"	9S-7T	11S-9T	355	405
28"	31"	34"	48"	51"	71"	49 <sup>1</sup> / <sub>2</sub> "	69 <sup>1</sup> / <sub>2</sub> "	643/8"	68 <sup>1</sup> / <sub>2</sub> "	77"	113³/ <sub>8</sub> "	10S-10T	12S-14T	380	430
34"	37"	40"		59 <sup>1</sup> / <sub>2</sub> "	83"	58"	81 <sup>1</sup> / <sub>2</sub> "	685/8"	73 3/4"	87 <sup>1</sup> / <sub>4</sub> "	128 ³/ <sub>8</sub> "	11S-10T	13S-14T	415	465

<sup>\*</sup> S = Straight Roller T = Tapered Roller

# MODEL "22 CRRCTS" - 45° CURVE SPUR

# 3/4" 45 ° NOTE: RIGHT HAND SPUR SHOWN "C" RAO/US RAO/US BETWEEN FRAME OVERALL WIDTH "D"

# MODEL"22 CRRCTS" - 30° CURVE SPUR

